



Dart Aerospace Ltd.
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D2236

Job Sheet 181630



Part No: D2236

Job Qty: 12 ea

Part Name: Lid Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/2/18

Job Tracking No:

Due Date: 8/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP REV:A 12.11.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	8/16/18	8/16/18	0.00	0.00	Start Up Large Fab-2		DC 2018-08-03
100	Large Fab	12 pcs	8/16/18	8/16/18	0.00	3.73	Large Fab 8		DC 2018-08-03
110	QC	12 pcs	8/16/18	8/16/18	0.00	0.00	QC6		18-08-10 PD
120	Packaging	12 pcs	8/16/18	8/16/18	0.00	0.00	Packaging3		DC 2018-08-18
130	QC21-SA	12 Ea	8/16/18	8/16/18	0.00	0.00	QC21		DC 21 9-89

Part Op 100 - 1- Pick D3166-3 and cut use DT8303
Descriptions: 120 - LOCATION : WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3166-3	Basket Hoop	3 Ea (.25 ea)	90-Start up Operation	508959

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3166-3	3	20	0

Part Specifications

Specifications could not be found.



Container No: S099027



Part: D2236

Job No: 181630

Serial No/Batch: S099027

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Plex 8/2/18 10:52 AM Dart.lajeunesse.marie

Date: 08/03/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					